

TECHNICAL DATA SHEET

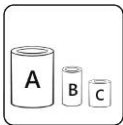
CLEARCOAT DUXOL

The identification code: E-LBDX
Line: EXLAK


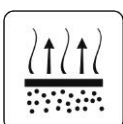
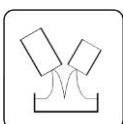
PRODUCT DESCRIPTION

Two-component acrylic clearcoat characterized by high content of solids. High hardness, resistance to: weather conditions, UV rays and stone impact. Coating does not chip off even with strong strokes of stones. Has excellent gloss, excellent flow and elasticity which guarantees the perfect look of painted coating.

MIXING RATIO

| | | | |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------|-----|---------------------|
|  | A: Clearcoat DUXOL [code: E-LBDX] | 100 | |
| | B: Hardener DUXOL [code: E-UDX] | 50 | |
| | C: Acryl thinner EXLAK [code: E-RA] | 10% | Full flow |
| | | 5% | Orange peel texture |
| Comments: | Amount of thinner calculated for weight of the clearcoat. | | |
| | Do not use other thinner than acryl thinner EXLAK. | | |

APPLICATION

| | | |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------|----------------|
|  | Number of layers | 2 |
| | Pressure | 2 - 2,5 bar |
| | Nozzle | 1.3 - 1.4 mm |
|  | Flash off between layers | 10 - 12 min |
|  | Mixture life after mixing clearcoat with standard type of hardener | 60 min at 20°C |

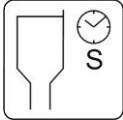
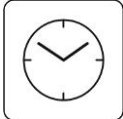
The first layer of clearcoat is applied to the pre-dried layer of basecoat. Second layer of clearcoat should be applied as a full layer and left to complete flow and hardening. Coating of clearcoat can be hardened by using IR heater. Please note that IR heater should not be turned on earlier than after about 15 minutes after application last layer of clearcoat. When painting large surfaces it is recommended to use a hardener and the acryl thinner - slow version.

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ADDITIONAL INFORMATION

| | | |
|-----------------------------------------------------------------------------------|------------------------|----------------|
|  | Viscosity (DIN 4/20°C) | |
| | Without thinner | 18 - 19 s |
| | After adding thinner | 15 - 16 s |
|  | Operating hardness | 14 h at 20°C |
| | | 45 min at 50°C |
| | Ending hardness | 4 days |
| | Dust-free | 35 min at 20°C |
| | | 3 min at 50°C |

Hardness tested after 14 days in accordance with EN ISO 1522 Persoz pendulum – 352

CONTENT OF VOLATILE ORGANIC COMPOUNDS

| | |
|-----------------------------------|---------|
| Maximum content of VOC in product | 470 g/l |
| VOC for category: II,B/e | 840 g/l |

Clearcoat complies standards of EU Directive 2004/42/CE/II,B/e(840)

GLOSS

| | |
|--------------|-----|
| Output gloss | 97° |
|--------------|-----|

STORAGE TIME AND CONDITIONS

Store in tightly closed containers, in a cool, dry place away from sources of fire and heat. Avoid exposure to sunlight. Expiration date: 12 months from date of manufacture - date on the top of container.

CLEANING EQUIPMENT

For cleaning equipment can be used acryl thinner [code: E-RA] or nitro thinner [code: E-RN]. It is recommended to use thinner for cleaning paint spray guns EXLAK [code: E-RDMP].

HEALTH AND SAFETY REGULATIONS

See Safety Data Sheet of the product.

SPECIFIC WEIGHT

About 1.0 g/cm³